

2211 River Road, Farmington, NM 87401

**60 HP Electric Driven LeROI HG** 

1215 Rotary Screw Compressor VRU

## **Electric Motor:**

- **60 HP**
- **60 Hz Nema Premium Efficient**
- 3555 RPM
- 460V 3 Phase

## LeRoi HG 1215 Rotary Screw Compressor

- HG 1215 Gear Ratio
- MSCFD @ 1800 RPM = 100
- MSCFD @ 3555 RPM= 310
- Direct Drive, Laser Aligned
- 1 to 1 Ratio with Motor

## **Electric Motor Control**

- SIEMENS SINAMICS G120 Variable Frequency Drive (VFD)
- 10:1 Ratio Reduction (RPM Range = 3555 to 355)
- 4-20 mA Signal input from PLC for **Motor Control**
- Nema Enclosure

## IDEC PLC w/Touchscreen HMI

- SIEMENS SIMATIC S7-1200 CPU
- 4-20 mA Suction Pressure Transmitter from Stock Tank
- PID loop Control for Suction Pressure set point (4-20mA to VFD)
- Suction Bypass Solenoid Valve **Control for Low Suction Control**
- External Memory SD Card for **Suction Pressure Storing**
- **Low Suction Automatic Restart Function for Continuous Operation**